



St. Joseph Technology Center
303 Upton Drive, St. Joseph, MI 49085-1175

Declaration No: EU12-008
Validation date: October 5, 2012

European Declaration of Compliance for Whirlpool® products to be used in contact with food.

Model No.	Description
5KSM7990*	Stand Mixer-Commercial, Bowl Lift
5KPM50*	Stand Mixer-Professional, Bowl Lift (Classic)
5KSM160*	Stand Mixer-Architect (w/burnished beater)
5KBC5N*	Bowl Cover – Bowl Lift (Classic)
5KBC90N*	Bowl Cover – Tilt Head
5KC7SB*	Bowl-7Qt, Commercial
5KC7SB*	Bowl-7Qt, Residential

*indicates color and/or engineering digit only and does not affect test results or material composition.

The information included in this document is valid from stated version date until this document is superseded.

Whirlpool declares that the products listed above are suitable into contact with all food types for repeat use at temperatures noted and when used as specified in the Whirlpool recommendations.

The Whirlpool products listed have been assessed as specified in the European Regulations and are compliant with the relevant requirements as laid down in:

Whirlpool products listed have been manufactured in accordance with the relevant requirements of Good Manufacturing Practice, Regulation (EC) No. 2023/2006 for material and articles intended to come into contact with food. Traceability of the product is ensured according to Regulation.

Framework Regulation (EC) 1935/2004 (dated 27-10-2004) for material and articles intended to contact food, traceability of the Whirlpool products listed are ensured according to Regulation (EC) No. 1935/2004. The product does not contain any substances that will taint or adulterate food or be harmful to humans, i.e.:

1. Endanger human health
2. Food Contact Materials shall not change the composition of food in an unacceptable way
3. Food Contact Materials shall not change taste, odor or texture of food

4. Food Contact Materials shall be manufactured according to good manufacturing practice (GMP)

Metal and Rubber components, compliance have been conducted according to/or European National legislation, Council of Europe Resolution or European Guidelines as specified in Framework Regulation (EC) 1935/2004 (dated 27-10-2004) for materials and articles intended to contact food.

Plastic components have been have been tested according to EC Regulation 10/2011 and subsequent amendments up to 284/2011 for, overall migration and where specified specific migration limits for monomers and additives.

Migration tests:

Testing was conducted by an independent accredited laboratory and was shown that under the following conditions the overall migration limits where not exceeded.

Plastic Components

Method	Food Simulant	Time(s)/ Temperature(s)	Limit not exceeded
EN 1186-9:2002	95% v/v aqueous ethanol	2 hrs at 70 °C	<input checked="" type="checkbox"/>
EN 1186-9:2002	3% w/v aqueous acetic acid	2 hrs at 70 °C	<input checked="" type="checkbox"/>

Metal Components

Method	Food Simulant	Time(s)/ Temperature(s)	Limit not exceeded
DM 338 All. 1	Vegetable oil	30 min at 70 °C	<input checked="" type="checkbox"/>
EN 1186-9:2002	20% aqueous ethanol	2 hrs at 70 °C	<input checked="" type="checkbox"/>
SOP/1A/2	3% w/v aqueous acetic acid	2 hrs at 70 °C	<input checked="" type="checkbox"/>

I declare the information supplied is accurate.


 Mark Dahmer, Engineering Director
 KitchenAid Appliances
 a division of Whirlpool Corporation

10-5-12
 Date